

# Work Order ID 116437

**\*116437\***

Page 1

April-16-14 8:31:35 AM

Item ID: 646.4001

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: AS350 Cable Cutters

Start Date: 4/16/14 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 5/01/14 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals: Process Plan: MLS Date: 14-04-16 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
646.4000	A

100	Document Control	0.00	<u>EB</u>	<u>SMF</u>		<u>1</u>		<u>MLS</u>	<u>14-06-13</u>
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**\*100\***

DC

Doc.Control -USB or Paperwork

Memo

Photocopy bluefile & type labels per PPP 646.4001

110

Pick Kit

0.00

**\*110\***

Packaging

Packaging

Memo

0.00

DAS 33 14-06-09 9-89

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Quality Control

Memo

0.00

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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# Work Order ID 116437

April-16-14 8:31:35 AM

**\*116437\***

Page 2

Item ID: 646.4001

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: AS350 Cable Cutters

Start Date: 4/16/14 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 5/01/14 Req'd Qty: 1.00 **\*1\***

Customer:

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Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
<b>*130*</b>									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP 646.4001								
	Location: <u>SHIP</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
<b>*140*</b>									
QC	Memo	0.00							
Quality Control									

1 2 14-06-13

MLJ 14-06-13

(H) 14-6-13

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
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Offset/Setup									
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Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled  <input type="checkbox"/> Other
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# Picklist Print

April-16-14 8:31:39 AM

Page 1

Work Order ID: 116437

**\*116437\***

Parent Item: 646.4001

**\*646 4001\***

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.3301 <b>*646-3301*</b> Upper Cutter Assy		Manufactured	No				Each	3.0000	**	1 120671		DAS 32 9-89	DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST544				3					
					108005			3					
646.3001 <b>*646-3001*</b> Lower Cutter Assy		Manufactured	No				Each	3.0000	**	1 116553		DAS 33 9-89	DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST427				2					
					106929			1					
					113856			1					
				ST429				1					
					110362			1					
646.2910 <b>*646-2910*</b> Deflector		Manufactured	No				Each	12.0000	**	1		DAS 33 9-89	DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST428				12					
					110625			4					
					113624			8					
646.3810 <b>*646-3810*</b> Bracket		Manufactured	No				Each	9.0000	**	2 112954		DAS 33 9-89	DAS 06 9-89
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST524				9					
					106805			9					

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width:100%; border: none;"> <tr> <td style="width:33%;">           Skid-tube <input type="checkbox"/>            Machining <input type="checkbox"/>            Thermoforming <input type="checkbox"/>            Large Fab <input type="checkbox"/> </td> <td style="width:33%;">           Crosstube <input type="checkbox"/>            Small Fab <input type="checkbox"/>            Finishing <input type="checkbox"/>            Composite <input type="checkbox"/> </td> <td style="width:33%;">           Water Jet <input type="checkbox"/>            Prod. Eng. Coord. <input type="checkbox"/>            Rec/Store/Packaging <input type="checkbox"/>            Supplier <input type="checkbox"/> </td> <td style="width:33%;">           Engineering <input type="checkbox"/>            Quality <input type="checkbox"/>            Other <input type="checkbox"/> </td> </tr> </table>	Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>
Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>			

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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# Picklist Print

April-16-14 8:31:39 AM

Page 2

Work Order ID: 116437

Parent Item: 646.4001

Parent Item Name: AS350 Cable Cutters

**\*116437\***

**\*646 4001\***

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3510 Manufactured No

Each 7.0000

**\*646 3510\***

Strut

\*\*

1

DAS  
33  
9-89

DAS  
85  
9-89

107956

Location

Loc Qty

Loc Code

ST522A

2

98925

2

ST523

1

106666

1

ST525

4

106008

4

646.3511 Manufactured No

Each 9.0000

**\*646 3511\***

Strut

\*\*

1

DAS  
32  
9-89

DAS  
86  
9-89

113680

Location

Loc Qty

Loc Code

ST523

9

106757

2

109482

4

110630

3

646.3512 Manufactured No

Each 15.0000

**\*646 3512\***

Strut

\*\*

1

DAS  
33  
9-89

DAS  
86  
9-89

Location

Loc Qty

Loc Code

ST523

15

106767

9

107270

6

646.3513 Manufactured No

Each 1.0000

**\*646 3513\***

Strut

\*\*

1

DAS  
33  
9-89

DAS  
86  
9-89

110633

Location

Loc Qty

Loc Code

ST523A

1

104683

1

April-16-14 8:31:39 AM

Shop Packet Print

Page 2

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



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Doc/Data									
Equip/Tooling									
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Operator									
Offset/Setup									
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Training									
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# Picklist Print

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Work Order ID: 116437

**\*116437\***

Parent Item: 646.4001

**\*646 4001\***

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0332P

Purchased

No

Each

6,888.000

134

DAS

33

9-83

**\*NAS1149F0332P\***

Washer

14/6/13

SM7

Location

Loc Qty

Loc Code

GA	205	
122063	205	
ST295	2558	
123900	12	
m123185	46	
m128401	2500	
ST510a	4079	
125646	1579	
m127831	2500	
ST522	46	
m123185	46	

128401

MS21042L3

Purchased

No

Each

8,608.000

63

DAS

33

9-83

**\*MS21042L3\***

Nut

14/6/13

SM7

Location

Loc Qty

Loc Code

ST314	1653	
M127410	612	
M127831	41	
M128401	1000	
ST506	955	
123900	955	
ST509	6000	
M128754	6000	

128754

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Shop Packet Print

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DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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# Picklist Print

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Page 4

Work Order ID: 116437

**\*116437\***

Parent Item: 646.4001

**\*646 4001\***

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3110 Manufactured No

Each 14.0000

**\*646 3110\***

Channel

2B  
14/6/13

IX  
SMP

Location

Loc Qty

Loc Code

ST427

14

106741

1

109913

10

125083

3

Each

38.0000

\*\*

DAS  
33  
9-89

DAS  
06  
9-89

646.3710 Manufactured No

**\*646 3710\***

Doubler

2B  
14/6/13

IX  
SMP

Location

Loc Qty

Loc Code

ST524

38

100950

8

113729

30

Each

5.0000

\*\*

DAS  
33  
9-89

DAS  
06  
9-89

646.3210 Manufactured No

**\*646 3210\***

Support

2B  
14/6/13

IX  
SMP

Location

Loc Qty

Loc Code

ST427

5

102994

3

108081

2

Each

6.0000

\*\*

DAS  
33  
9-89

DAS  
06  
9-89

646.3713 Manufactured No

**\*646 3713\***

Gusset

2B  
14/6/13

IX  
SMP

Location

Loc Qty

Loc Code

ST523A

6

102617

6

\*\*

DAS  
33  
9-89

DAS  
06  
9-89

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Shop Packet Print

Page 4

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled  <input type="checkbox"/> Other
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# Picklist Print

April-16-14 8:31:39 AM

Page 5

Work Order ID: 116437

**\*116437\***

Parent Item: 646.4001

**\*646 4001\***

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

MS24694-S51

Purchased

No

Each

335.0000

**\*MS24694-S51\***

Screw

\*\*

DAS

33

9-89

DAS  
33  
9-89

Location

Loc Qty

Loc Code

ST303

335

m127432

1

m128401

34

m128635

300

128635

AN3-13A

Purchased

No

Each

62.0000

**\*AN3-13A\***

Bolt

\*\*

DAS

33

9-89

DAS  
33  
9-89

Location

Loc Qty

Loc Code

ST351

58

m127070

58

ST512

4

123759

4

127070

AN3-4A

Purchased

No

Each

482.0000

**\*AN3-4A\***

Bolt

\*\*

DAS

33

9-89

DAS  
33  
9-89

Location

Loc Qty

Loc Code

ST350

434

m128429

100

m128634

34

m128739

300

ST511

48

m127044

48

128739

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Shop Packet Print

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DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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# Picklist Print

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Page 6

Work Order ID: 116437

**\*116437\***

Parent Item: 646.4001

**\*646 4001\***

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

CR3213-5-3 Purchased No

Each 500.0000

~~\*CR3213-5-3\*~~

Cherry Rivet

14/6/13 SJP

Location

Loc Qty

Loc Code

st552

500

m126333

300

m127831

200

\*\*

14  
126268

DAS  
33  
9-89

DAS  
88  
9-89

MS20470AD5-5.5 Purchased No

Each 389.0000

~~\*MS20470AD5-5.5\*~~

Rivet

14/6/13 SJP

Location

Loc Qty

Loc Code

ST336

389

123425

389

\*\*

8

DAS  
32  
9-89

DAS  
88  
9-89

646.3711 Manufactured No

Each 7.0000

~~\*646.3711\*~~

Clip

14/6/13 SJP

Location

Loc Qty

Loc Code

ST523A

7

101004

7

\*\*

1

DAS  
33  
9-89

DAS  
88  
9-89

646.3712 Manufactured No

Each 7.0000

~~\*646.3712\*~~

Clip

14/6/13 SJP

Location

Loc Qty

Loc Code

ST523A

7

101119

2

93949

5

\*\*

1

DAS  
33  
9-89

14-06-10 DAS  
88  
9-89

April-16-14 8:31:39 AM

Shop Packet Print

Page 6

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td style="width: 33%;">           Skid-tube <input type="checkbox"/>            Machining <input type="checkbox"/>            Thermoforming <input type="checkbox"/>            Large Fab <input type="checkbox"/> </td> <td style="width: 33%;">           Crosstube <input type="checkbox"/>            Small Fab <input type="checkbox"/>            Finishing <input type="checkbox"/>            Composite <input type="checkbox"/> </td> <td style="width: 33%;">           Water Jet <input type="checkbox"/>            Prod. Eng. Coord. <input type="checkbox"/>            Rec/Store/Packaging <input type="checkbox"/>            Supplier <input type="checkbox"/> </td> <td style="width: 33%;">           Engineering <input type="checkbox"/>            Quality <input type="checkbox"/>            Other <input type="checkbox"/> </td> </tr> </table>	Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>
Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>			

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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# Picklist Print

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Page 7

Work Order ID: 116437

**\*116437\***

Parent Item: 646.4001

**\*646 4001\***

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3811 Manufactured No

Each 43.0000

**\*646.3811\***

Radius-Block

EB 14/6/13 1X SXP

Location

Loc Qty

Loc Code

st535

43

100131

16

107218

6

110628

1

110717

20

\*\*

DAS

33

9-89

DAS  
08  
9-89

AN3-6A Purchased No

Each 339.0000

**\*AN3-6A\***

Bolt

EB 14/6/13 1X SXP

Location

Loc Qty

Loc Code

ST351

335

M128403

185

M128739

150

ST511

4

M127044

4

\*\*

DAS

33

9-89

DAS  
08  
9-89

MS24694-S55 Purchased No

Each 309.0000

**\*MS24694-S55\***

Screw

EB 14/6/13 1X SXP

Location

Loc Qty

Loc Code

ST303

309

m128401

150

m128402

159

\*\*

DAS

33

9-89

DAS  
08  
9-89

646.3610 Manufactured No

Each 5.0000

**\*646.3610\***

Filler

EB 14/6/13 1X SXP

Location

Loc Qty

Loc Code

ST523A

5

107409

5

\*\*

DAS

33

9-89

DAS  
08  
9-89

April-16-14 8:31:39 AM

Shop Packet Print

Page 7

# Picklist Print

April-16-14 8:31:39 AM

Page 8

Work Order ID: 116437

**\*116437\***

Parent Item: 646.4001

**\*646 4001\***

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3714 Manufactured No

Each 3.0000

**\*646 3714\***

Gusset

1X  
14/6/13 SHP

Location

Loc Qty

Loc Code

ST523A

3

106656

1

107571

2

\*\*

112233 DAS 06 9-89

MS20470AD5-6 Purchased No

Each 1,415.000

**\*MS20470AD5-6\***

RIVET

1X  
14/6/13 SHP

Location

Loc Qty

Loc Code

ST336

1415

105433

525

124089

890

\*\*

8 DAS 06 9-89  
105433

646.3812 Manufactured No

Each 9.0000

**\*646 3812\***

Gusset Bracket

1X  
14/6/13 SHP

Location

Loc Qty

Loc Code

st535

9

106664

1

107953

4

108178

4

\*\*

2 113599 DAS 06 9-89

AN3-3A Purchased No

Each 405.0000

**\*AN3-3A\***

Bolt

1X  
14/6/13 SHP

Location

Loc Qty

Loc Code

ST350

405

m126249

1

m127815

154

m128429

250

\*\*

4 14-06-10 DAS 06 9-89  
128429

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Shop Packet Print

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# Picklist Print

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Page 9

Work Order ID: 116437

**\*116437\***

Parent Item: 646.4001

**\*646 4001\***

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3813 Manufactured No

Each 13.0000

**\*646 3813\***

Strut Bracket

1X  
14/6/13  
SMP

\*\*

1

112932

DAS  
33  
9-89

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

st535

13

106748

4

108006

5

108201

4

MS20470AD5-7

Purchased

No

Each

2,038.000

**\*MS20470AD5-7\***

Rivet

1X  
14/6/13  
SMP

\*\*

3

DAS  
33  
9-89

DAS  
06  
9-89

## Location

## Loc Qty

## Loc Code

Mezz

1384

2655

799

3011

585

ST336

654

123425

654

MS21047-3

Purchased

No

Each

209.0000

**\*MS21047-3\***

Nut Plate

1X  
14/6/13  
SMP

\*\*

18

DAS  
33  
9-89

14-06-106  
9-89

## Location

## Loc Qty

## Loc Code

ST315

1

123301

1

st507

208

125654

208

123425

125654

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Work Order ID: 116437

**\*116437\***

Parent Item: 646.4001

**\*646 4001\***

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

CCR264SS3-02

Purchased

No

Each

782.0000

36

**\*CCR264SS3-02\***

Rivet, Cherry

14/6/13 14 SW

Location

Loc Qty

Loc Code

ST327

782

124259

22

M125952

152

M126282

8

M127813

400

M128398

200

127813

DAS

33

9-89

DAS  
66  
9-89

AN3-5A

Purchased

No

Each

1,017.000

2

**\*AN3-5A\***

Bolt

14/6/13 14

SW

Location

Loc Qty

Loc Code

GA

49

117423

49

ST511

842

m126559

842

ST512

126

124561

126

129246

DAS

33

9-89

DAS  
66  
9-89

646.3715

Manufactured

No

Each

15.0000

2

**\*646 3715\***

Strut Doubler

14/6/13 14

SW

Location

Loc Qty

Loc Code

ST523A

15

106848

1

107337

4

108222

6

112881

4

115101

DAS

3314-06-09

9-89

DAS  
66  
9-89

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# Picklist Print

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Work Order ID: 116437

**\*116437\***

Parent Item: 646.4001

**\*646 4001\***

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-12

Purchased

No

Each

221.0000

~~\*MS27039-1-12\*~~  
Screw

\*\*

DAS  
33  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST305

221

123185

1

125654

20

m128799

200

Each

8.0000

\*\*

DAS  
33  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST523A

8

93198

8

Each

1,708.000

\*\*

DAS  
33  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST334

1708

101340

1708

Each

160.0000

\*\*

DAS  
33  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST303

160

125535

160

646.3716

Manufactured

No

~~\*646.3716\*~~  
Gauge Bracket

\*\*

DAS  
33  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST523A

8

93198

8

Each

1,708.000

\*\*

DAS  
33  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST334

1708

101340

1708

Each

160.0000

\*\*

DAS  
33  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST303

160

125535

160

MS24694-S54

Purchased

No

~~\*MS24694-S54\*~~  
SCREW

\*\*

DAS  
33  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST303

160

125535

160

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Work Order ID: 116437

**\*116437\***

Parent Item: 646.4001

**\*646 4001\***

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-21 Purchased No

Each 598.0000

**\*MS27039-1-21\***

Screw

*EB 1X 14/6/13 SH*

## Location

## Loc Qty

## Loc Code

ST506

598

124326

98

m126319

100

m127904

400

\*\*

DAS  
33  
9-89

DAS  
33  
9-89

124326

MS27039-1-20 Purchased No

Each 367.0000

**\*MS27039-1-20\***

Screw

*EB 1X 14/6/13 SMD*

## Location

## Loc Qty

## Loc Code

ST306

367

124326

367

\*\*

DAS  
33  
9-89

DAS  
33  
9-89

124326

MS27039-1-19 Purchased No

Each 1,120.000

**\*MS27039-1-19\***

Screw

*EB 1X 14/6/13 SH*

## Location

## Loc Qty

## Loc Code

ST506

1120

123185

4

124326

50

125654

466

m127904

600

\*\*

14-06  
DAS  
33  
9-89

125654

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# Picklist Print

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Work Order ID: 116437

**\*116437\***

Parent Item: 646.4001

**\*646 4001\***

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3717 Manufactured No

Each 16.0000

**\*646 3717\***

Doubler

\*\*

DAS  
33  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST523A

10

104680

1

105982

9

ST524

6

108174

6

102982

646.3718 Manufactured No

Each 63.0000

**\*646 3718\***

Custom Washer

\*\*

DAS  
33  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST523A

50

110639

50

ST524

13

103012

1

106867

2

108094

10

108094

646.3719 Manufactured No

Each 11.0000

**\*646 3719\***

Doubler

\*\*

DAS  
33  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST524

11

108211

1

110208

6

112879

4

115055

14-06-09

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Work Order ID: 116437

**\*116437\***

Parent Item: 646.4001

**\*646 4001\***

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-1-10

Purchased

No

Each

982.0000

**\*MS27039-1-10\***

SCREW

EB 14/6/13 JMB 1X

\*\*

DAS

33  
9-89

DAS  
06  
9-89

Location

Loc Qty

Loc Code

ST305

149

m126474

1

m128401

148

12840

ST506

600

m128635

600

st507

233

m127993

233

DAS  
06  
9-89

AN3-11A

Purchased

No

Each

433.0000

**\*AN3-11A\***

Bolt

EB 14/6/13 JMB 1X

\*\*

DAS

33  
9-89

14-06-09

Location

Loc Qty

Loc Code

ST511

423

123185

10

m125709

413

125709

ST525

10

123185

10

600.0990

Purchased

No

Each

5.0000

**\*6000-0990\***

MAGNABOND 6398 PART A

EB 14/6/13 JMB 1X

\*\*

DAS

06  
9-89

129037

Location

Loc Qty

Loc Code

CA

2

m127832

2

ST520

1

m126215

1

ST540

2

m126233

2



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Work Order ID: 116437

\*116437\*

Parent Item: 646.4001

\*646 4001\*

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

600.0991 Purchased No

Each 5.0000

\*600 0991\*

MAGNOBOND 6398 PART B

Location

Loc Qty

Loc Code

CA  
m127832  
ST540  
m126215  
m126233

2  
2  
3  
1  
2

\*\*

1  
129037

DAS  
06  
9-89

600.1012 Purchased No

Each 57.0000

\*600 1012\*

Sealant PR1425B2 (#654.semkit)

Location

Loc Qty

Loc Code

ST364  
m127099  
m127996

57  
42  
15

\*\*

1

DAS  
33  
9-89

DAS  
06  
9-89

600.0129 Purchased No

f 504.5000

\*600 0129\*

VHB TAPE-75935A651

Location

Loc Qty

Loc Code

ST520  
125031  
125540  
m127920

504.5  
1  
72  
431.5

\*\*

127996  
8 feet

DAS  
33  
9-89

DAS  
06  
9-89

600.1013 Purchased No

Each 660.0000

\*600 1013\*

021200-3M TAPE PRIMER 94 PRIMER 24216

Location

Loc Qty

Loc Code

ST540  
125154

660  
660

\*\*

5

DAS  
33  
9-89

DAS  
06  
9-89  
14-06-09

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Work Order ID: 116437

**\*116437\***

Parent Item: 646.4001

**\*646 4001\***

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3910 Manufactured No

Each 42.0000

**\*646 3910\***

Shim

EB  
14/6/13  
SHP

Location

Loc Qty

Loc Code

st535

42

106729

2

107610

1

107994

1

108194

12

112329

20

112930

6

\*\*

DAS

33

9-89

DAS

06

9-89

646.3911 Manufactured No

Each 21.0000

**\*646 3911\***

Shim

EB  
14/6/13  
SHP

Location

Loc Qty

Loc Code

st535

21

106223

12

107669

9

\*\*

DAS

33

9-89

DAS

06

9-89

646.3912 Manufactured No

Each 40.0000

**\*646 3912\***

Shim

EB  
14/6/13  
SHP

Location

Loc Qty

Loc Code

st535

40

108127

8

108243

12

111088

10

112975

10

\*\*

DAS

33

9-89

DAS

06

9-89

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Work Order ID: 116437

**\*116437\***

Parent Item: 646.4001

**\*646 4001\***

Parent Item Name: AS350 Cable Cutters

Start Date: 4/16/14

Required Date: 5/01/14

Start Qty: 1.00

Required Qty: 1.00

646.3913 Manufactured No

Each 25.0000

**\*646 3913\***

Shim

\*\*

DAS

33

9-89

DAS

33

9-89

Location

Loc Qty

Loc Code

st535

25

100136

1

106631

11

107550

12

93160

1

106631

AN3-12A Purchased No

Each 97.0000

**\*AN3-12A\***

Bolt

\*\*

DAS

33

9-89

DAS

33

9-89

Location

Loc Qty

Loc Code

ST351

88

m128398

38

m128687

50

ST511

9

m125709

9

128687

MS27039-1-16 Purchased No

Each 283.0000

**\*MS27039-1-16\***

Screw

\*\*

DAS 14-06-09

33

9-89

Location

Loc Qty

Loc Code

ST306

283

125654

1

m128402

82

m128409

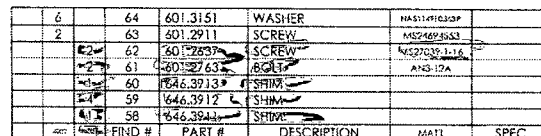
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6 USE WASHERS AS REQUIRED AS SHIMS TO OBTAIN BEST FITMENT



03046, 03079

QTY	ITEM #	DESCRIPTION	UNIT	REMARKS
1	4	646.3210	SHIM	
1	56	600.5043	PRIMER	
1	58	600.0122	VHL TAPE	
1	61	600.1012	BEAMANT	
1	53	600.3941	WAGON CHERRY 6000 PART	
1	52	600.0980	WAGON CHERRY 6000 PART	
1	51	600.2826	BOLT	
2	50	646.3814	WIPER BRACKET	
2	49	601.2910	SCREW	
2	48	601.1365	SCREW	
2	47	646.3718	DOUBLER	
2	46	646.3718	CUSTOM W ASHER	
2	45	646.3717	DOUBLER	
2	44	601.1948	SCREW	
2	43	601.4952	SCREW	
2	42	601.1956	SCREW	
2	41	601.2829	SCREW	
2	40	601.2851	RIVET	
2	39	646.3718	GAUGE BRACKET	
2	38	601.1953	SCREW	
2	37	646.3745	STRUT DOUBLER	
2	36	601.2824	BOLT	
2	35	601.2299	RIVET	
2	34	600.0795	VHL TAPE	
2	33	601.2565	RIVET	
2	32	646.3813	STRUT BRACKET	
2	31	601.2822	BOLT	
2	30	646.3812	GUSSET BRACKET	
2	29	601.2964	RIVET	
2	28	646.3714	GUSSET	
2	27	646.3668	FILTER	
2	26	601.2832	SCREW	
2	25	601.2825	BOLT	
2	24	646.3814	RAIL'S BRACK	
2	23	646.3712	CLIP	
2	22	646.3718	CUP	
2	21	601.2832	RIVET	
2	20	601.2832	RIVET	
2	19	601.2825	BOLT	
2	18	601.2825	BOLT	
2	17	601.2825	BOLT	
2	16	646.3712	CLIP	
2	15	646.3718	CUP	
2	14	646.3718	CUP	
2	13	646.3718	CUP	
2	12	646.3718	CUP	
2	11	646.3718	CUP	
2	10	646.3718	CUP	
2	9	646.3718	CUP	
2	8	646.3718	CUP	
2	7	646.3718	CUP	
2	6	646.3718	CUP	
2	5	646.3718	CUP	
2	4	646.3718	CUP	
2	3	646.3718	CUP	
2	2	646.3718	CUP	
2	1	646.3718	CUP	
2	0	646.3718	CUP	
2	-1	646.3718	CUP	
2	-2	646.3718	CUP	
2	-3	646.3718	CUP	
2	-4	646.3718	CUP	
2	-5	646.3718	CUP	
2	-6	646.3718	CUP	
2	-7	646.3718	CUP	
2	-8	646.3718	CUP	
2	-9	646.3718	CUP	
2	-10	646.3718	CUP	
2	-11	646.3718	CUP	
2	-12	646.3718	CUP	
2	-13	646.3718	CUP	
2	-14	646.3718	CUP	
2	-15	646.3718	CUP	
2	-16	646.3718	CUP	
2	-17	646.3718	CUP	
2	-18	646.3718	CUP	
2	-19	646.3718	CUP	
2	-20	646.3718	CUP	
2	-21	646.3718	CUP	
2	-22	646.3718	CUP	
2	-23	646.3718	CUP	
2	-24	646.3718	CUP	
2	-25	646.3718	CUP	

1 OF 1